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# Wooden Workbench



Ref: 060413

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CUSTOMER SERVICE HELP LINE : 01509 500359**

**Please read and fully understand the instructions in this  
manual before operation. Keep this manual safe for  
future reference**

## ASSEMBLY INSTRUCTIONS....cont

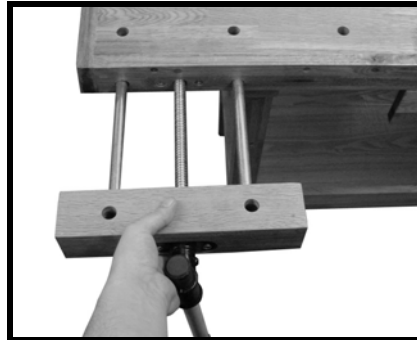
### Fitting the vice assemblies:



**Note:** Fit the vice assembly with the largest section of the gripping face facing upwards (see below).



- Line up the threaded bar and the 2 x support columns of the vice assembly with the 3 holes on the front edge of the main table-top.
- Push forwards and turn the handle clockwise to secure.



- Proceed to follow these instructions to fit the 2nd vice assembly to the right hand edge of the main table-top.



**Please note:** The pictures are not to scale.

## ASSEMBLY INSTRUCTIONS....cont

### Fitting the main table-top to the leg-set assembly:

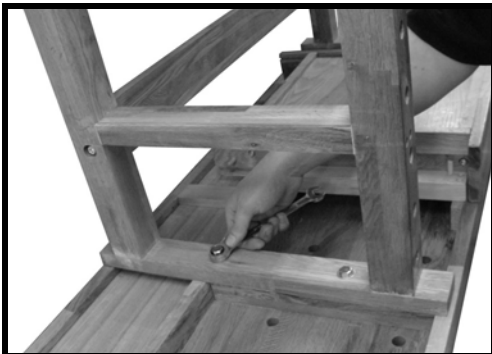
- With the table-top still inverted, locate the 4 pilot holes where the leg-set assembly is to be secured (see below).

Pilot holes



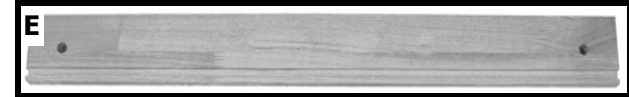
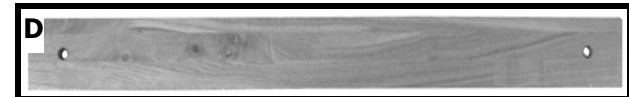
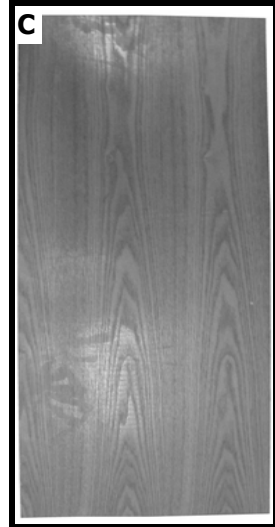
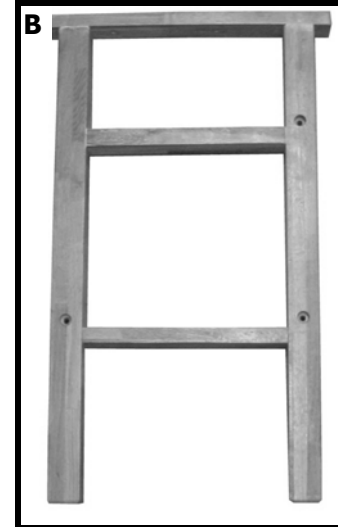
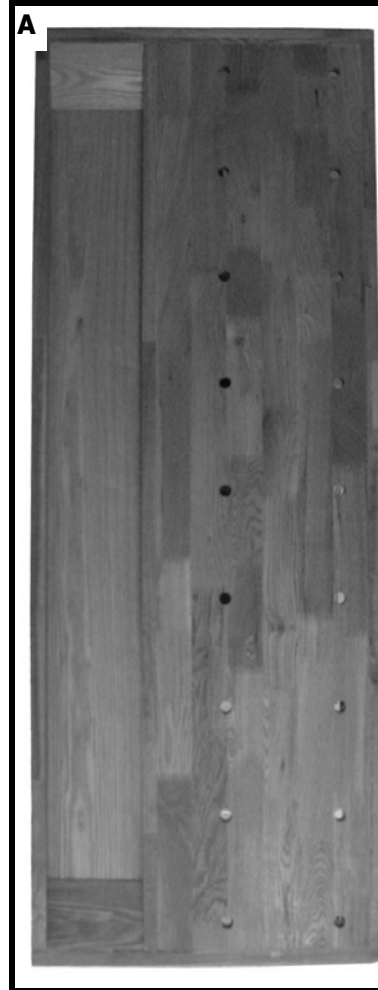
Pilot holes

- Flip the leg-set assembly so that it is up-side down (like the main table-top) and sit it onto the bottom of the table-top.
- Line up the 4 holes (2 on each leg-set) on the leg-set assembly with the pilot holes on the main table-top, ensure that the rear braces are set towards the back i.e. the opposite side to the drawer assembly.



- Secure the table-top to the leg-set assembly with 4 x coarse thread bolts with 4 x 8 mm (large) washers, taking care not to over-tighten as this will cause unwanted damage to the pilot holes.
- Turn the whole work-bench the correct way up and proceed to check and tighten all of the screws / bolts previously left loose.

## CONTENTS and ACCESSORIES



### Main assembly:

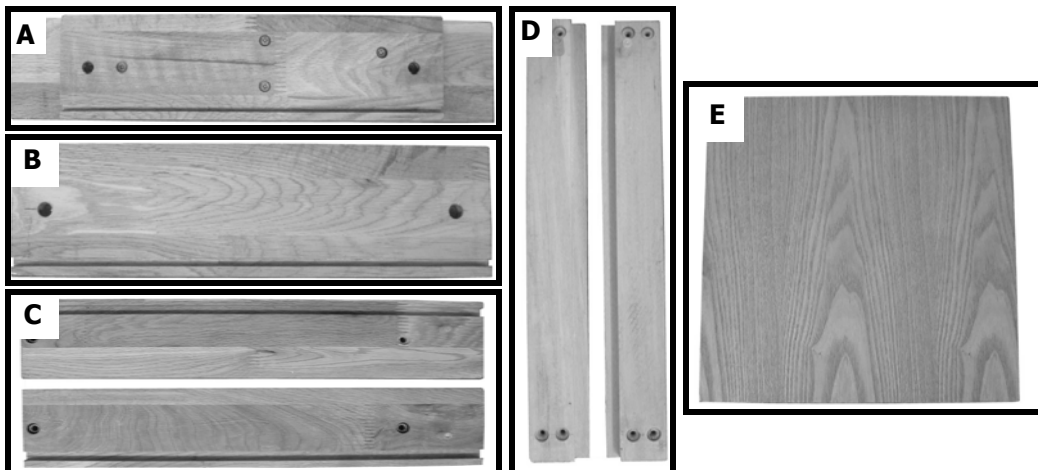
- A) 1 x Main table-top.
- B) 2 x Main leg-sets (left and right).
- C) 1 x Main shelf.
- D) 1 x Upper brace (rear).
- E) 2 x Lower brace (front and rear).

### Fixing kit:

- 6 x M8 x 90 mm allen bolts.
- 6 x M8 recess nuts.
- 6 x 8 mm washers (small).
- 4 x coarse thread bolts.
- 4 x 8 mm washers (large).

**IF ANY OF THE ABOVE ITEMS ARE MISSING or DAMAGED; CONTACT YOUR DISTRIBUTOR IMMEDIATELY.**

## CONTENTS and ACCESSORIES



### Drawer set:

- A) 1 x Drawer front.
- B) 1 x Drawer back.
- C) 2 x Drawer sides.
- D) 2 x Drawer runner assemblies.
- E) 1 x Drawer bottom.

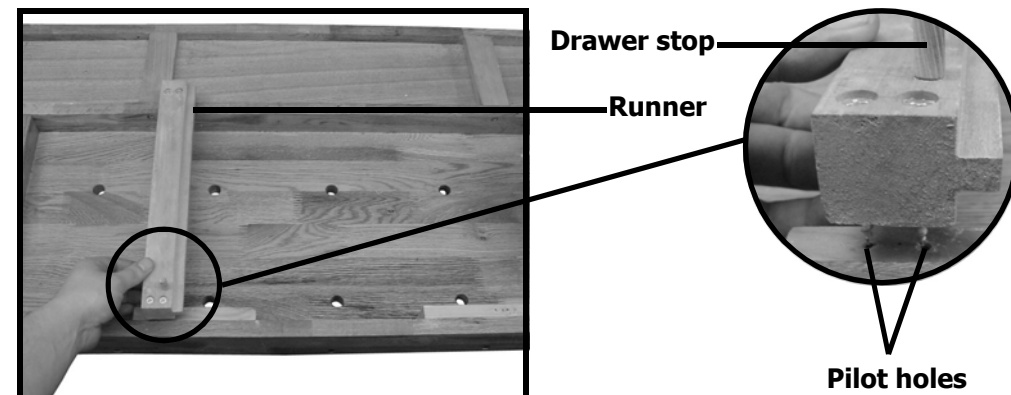
### Extras:



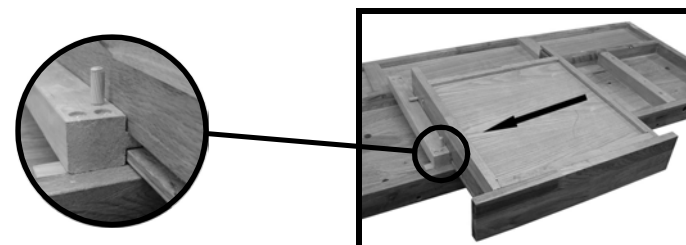
- A) 2 x vice assemblies.
- B) 4 x Work-piece supports.



## ASSEMBLY INSTRUCTIONS....cont



- Line up the screws (front and back) with the pilot holes, making sure that the "runner" faces inwards towards where the 2nd runner assembly is to be fitted and that the drawer stop is towards the front.
- Fully tighten the screws (take care not to over tighten the screws as this will damage the hole and mean that the runner assembly is not as secure as it should be) to secure the runner assembly in place.



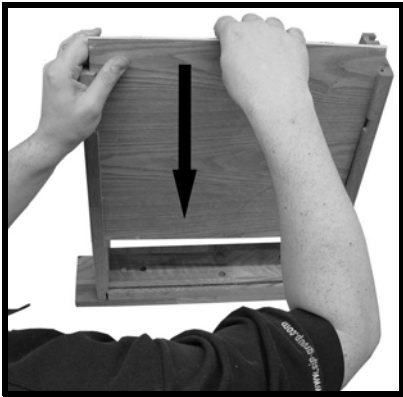
- Slide the drawer up against the runner assembly (above right), ensuring that the rebate on the drawer fits over the runner (above left).
- Follow the previous instructions to fit the opposite runner assembly, you may need to lift the drawer slightly in order to ensure that the runner sits in the rebate on the drawer, and that the screws line up correctly with the pilot holes.



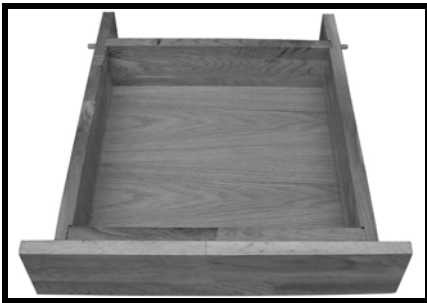
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## ASSEMBLY INSTRUCTIONS....cont

- Follow these instructions to fit and secure the opposite side section.



- Slide the drawer bottom into the rebate on the drawer side sections until it is correctly located into the rebate on the front section (see above).
- Fit the rear section of the drawers into the 2 x rebates (1 on each side) of the side sections, ensuring that the bottom section fits into the rebate on the rear section.
- Secure using the same method as previously used for the 2 x side sections.
- Proceed to fully tighten all of the bolts associated with the drawer assembly.



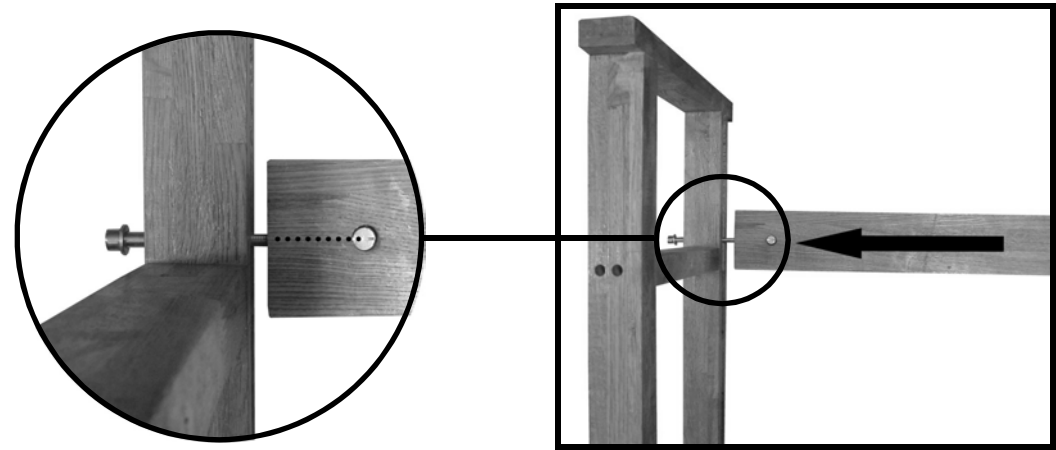
### Fitting the drawer assembly to the table-top:

- Set the table-top down so that the bottom of it faces upwards.
- Fit 4 of the supplied wood screws into the 4 x holes on one of the drawer runner assemblies.



**Note:** Fit the 4 x screws into the drawer runners so that the points protrude through the bottom, this will make lining them up with the pilot holes where the runners should be fitted on the bottom of the main table-top easier.

## ASSEMBLY INSTRUCTIONS



- Take one of the main legs-sets and locate the position for the upper brace (see above).



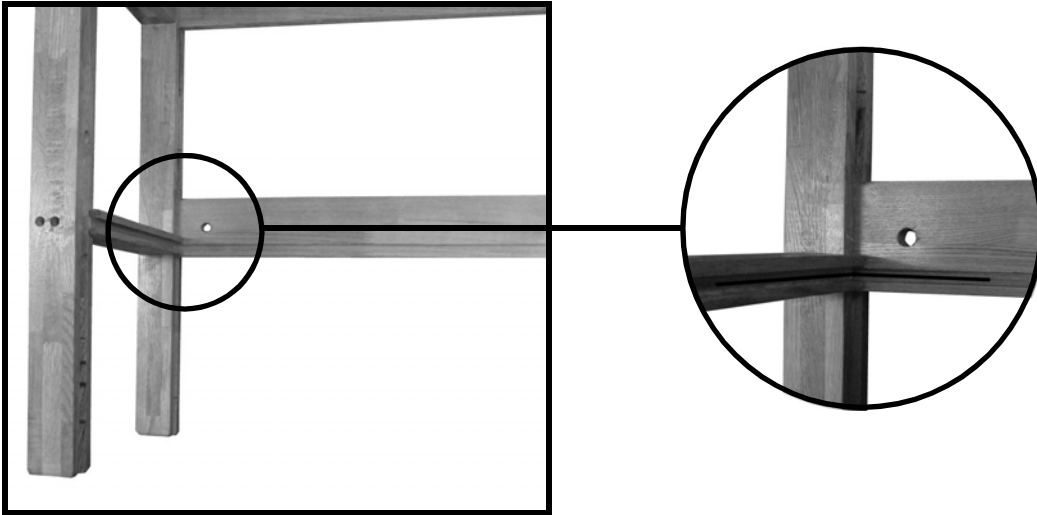
**Note:** The upper and lower braces look very similar, the best way to tell them apart is that the 2 x lower braces have a rebate cut into them to take the main shelf.

- Slide 1 x M8 x 90 mm allen bolts with 1 x 8 mm washer (small) into the hole on the outside of the leg-set.
- Line up the upper brace with the allen bolt and insert 1 x recess nut into the hole on it.
- Ensure the "channel" on the recess nut is in-line with the allen bolt (see above left).
- Proceed to tighten the allen bolt, but do not fully tighten the bolt at this point.
- Follow the instructions above to attach the upper brace to the opposite leg-set.

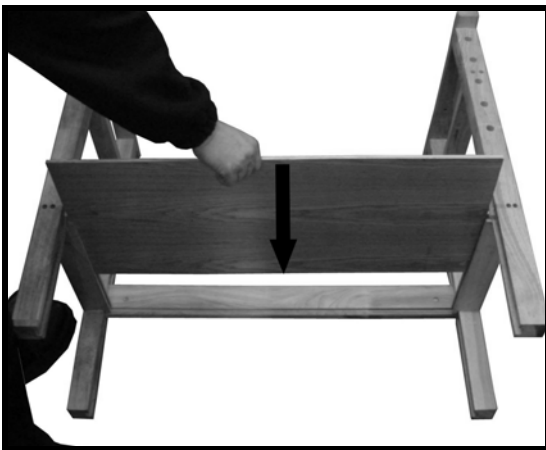


## ASSEMBLY INSTRUCTIONS....cont

- Slide the lower brace (rear) up the channel on the inside of the leg-set, ensure that the rebate sits towards the bottom of the brace so that it will match the rebate on the main leg-set.
- Continue to slide the brace until the 2 x rebates are in-line (see below right).



- Once in-place, secure using the same method as described for fitting the upper brace.



- Slide the main shelf into the rebate on the leg-sets and lower brace (rear).
- Ensure that the shelf sits correctly into the rebate on the lower brace (rear), this will make fitting the front brace a lot easier.

## ASSEMBLY INSTRUCTIONS....cont

- Fit one end of the lower brace (front) into the channel on the inside of one of the leg-sets, the rebate should be towards the bottom of the lower brace to ensure that it will fit correctly.
- make sure that the main shelf sits in the rebate, and continue to fit the lower brace (front) into the channel on the opposite leg-set.



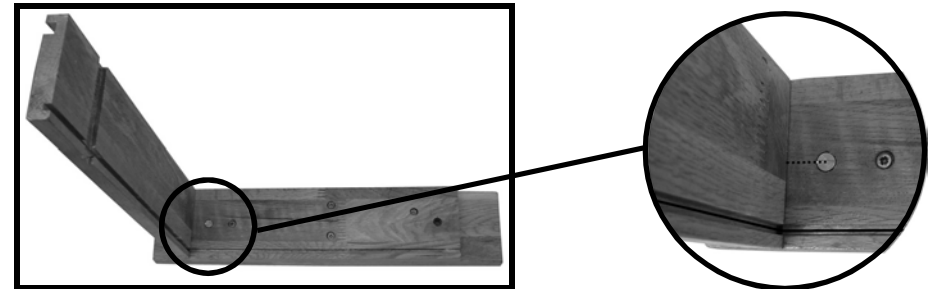
**Note:** You may need to open the leg-sets slightly to enable the lower brace (front) to fit correctly. Always ensure that the main shelf is securely fitted into the rebate on all 4 sides before fully tightening all of the bolts etc.

- Use the same method to secure the lower brace (front) as that used with the lower brace (rear) and the upper brace.



### Building the drawer set:

- Take the front section of the drawer and lay it with the front facing down.
- Select one of the drawer sides and sit it in-place against the front section.



- If fitted correctly, the rebate on the front section will match the rebate on the side section (see above).
- Once in position, secure the 2 drawer sections together using the same method as that used to secure the leg-sets to the upper and lower braces, but with the M6 x 37 mm allen bolts with 6 mm washer and 6 mm recess nut.